

2.2. Fitting

The inner surface of the housing must be finished to H6 to H7, and secured with an adhesive after the nut is inserted.

When press fitting is required, mounting the nut to the hole will reduce the inner diameter. Therefore, be sure to check the inner diameter after press fitting the nut and adjust the shaft diameter so that a correct preload is achieved. Also make sure that the preload must not exceed $-2\mu\text{m}$.