

3.1. Structure and Features of the Die-setting Ball Cage

With Die-setting Ball Cage models KS and BS, a large number of precision steel balls (sphericity in mutual difference: 0.0005 mm) compliant with JIS B 1501 are incorporated in a lightweight, highly rigid ball cage. The balls are arranged along the circumference of the ball cage in spirals so that the ball raceways do not overlap with each other. It enables these models to be used over a long period without wear and to demonstrate high durability.

In addition, the ball pockets, which hold the balls, are finished with precision and continuously caulked with a unique process, enabling them to prevent the balls from falling. It allows the system to travel smoothly even if the ball cage is longer than the housing. These ball cages are used in precision press die set, spinning and weaving machine, precision measuring instrument, automatic recorder, medical equipment and various machine tools.